

PUBLIC AUCTION



MACFAB METAL PRODUCTS

Large CNC
Fabrication Shop

401 Madison St, Beaver Dam,
Wisconsin 53916, USA



Auction:
Tuesday December 16,
10:00 AM (CST)
Inspection: Monday Dec 15,
9 AM to 4 PM

**Bid Live Onsite
& Online Via **

 **INFINITY**
Asset Solutions

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2004

AMADA LASMAC LC2415 Allii NT Laser

CNC FABRICATING

2004 **AMADA LASMAC LC2415 Allii NT Laser**, s/n 35580901, 2000 Watt Cap. FANUC C2000 4 axis control, with 61" x 198" max. sheet size with repositioning, (3) clamps, travels x: 99", y: 61", z: 11.8", B: .78", 2362 IPM max. cutting speed, work chute, KOOLANT KOOLERS HCV7500PR-NF-FILT chiller, TORIT ADF 4 Dust Collector, 32278 Hours

1999 **FINN-POWER F5-25-FB CNC Thick Style Turret Punch Press**, s/n 10.3-F525104599, w/FANUC 16 CNC Control, 30 Ton Cap., 20 Station Turret, 50" x 144" x .250 Max Sheet, Parts Conveyor

Large Quantity Of Turret Tooling (May be sold separately)

MAZAK LASER PATH TURBO X 48 CNC Laser, s/n 91409 w/MAZAK L-1 Control, 1,000 Watt Cap., 49.2 x 98.4" Max Sheet Size, Travels; X: 103.5", Y: 50", Z: 3.9", New Mirror 2013

WHITNEY W3600 ATC COMBO. Punch/Plasma Machine, s/n 642-500-40467, FANUC OOP-B Control, 40 Ton Cap., 36 Tool Stations, 60" x 120" Max Sheet, Newer HYPERTHERM HT2000 Power Source Torch, .625" Max Punch, .750: Max Plasma Cutting, Large Quantity Of Tooling

STRIPPIT Punch Die Grinder
Also Large Quantity of **WIEDMANN Punch Tooling**

PRESS BRAKES

CINCINNATI No.5 Press Brake, s/n 37684, w/135 Ton x 12' Cap. 3" Stroke, 14' Overall, 150" Between Housings,

CINCINNATI No.5 Press Brake, s/n, 38462, w/135 Ton x 10' Cap. 3" Stroke, 12' Overall, 126" Between Housings,

PIRANHA/ALLSTEEL 65 Ton x 8' Press Brake, s/n 6508-109B w/AUTOMECC CNC 2000 Back Gauge w/ 2' Horn Extension, (10' Overall), 78" Between Housings

WYSONG 90-6 Press Brake, s/n B354-121 w/90 Ton x 8' Cap., COMP-U-BEND 610 CNC Back Gauge, 3" Stroke, 4" Adjustment, 12" Max, Die Space ADJ, 78" Between Housings

1999 **STANDARD AB 250-12 Press Brake**, s/n 1099878 w/AUTOMECC CNC 300, 3 Axis, Auto Programmable Back Gauge, 250 Ton x 12' Capacity w/2' Horn Extension (14' Overall) 126" Between Housings

PLATE ROLLS

2012 **DURMAZLAR HRB-4M, 2004 CNC Plate Rolls**, s/n 602009011 4 Roll, 81" x 5/32" Bending Cap., 7HP, Hydraulic Top Roll Opening, Pressure Adjustable Rolls, Conical Bending

HASSLEHOLMS MEKANISKA (ROUND) P 110/4 Initial Pinch Plate Rolls, s/n 1079, 50" x 3/16" MS. Capacity



1999

FINN-POWER F5-25-FB CNC Thick Style Turret Punch Press



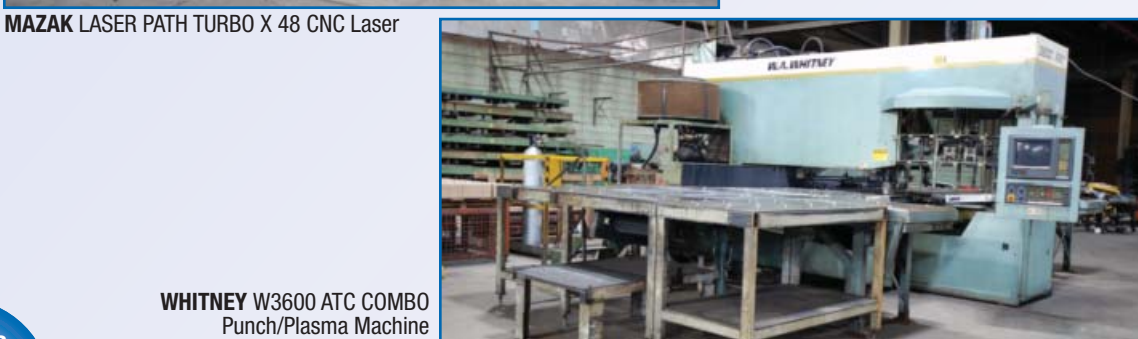
View Of FINN Turret



MAZAK LASER PATH TURBO X 48 CNC Laser

Bid Live ONSITE or ONLINE at

BidSpotter.com



WHITNEY W3600 ATC COMBO Punch/Plasma Machine

2012



DURMAZLAR
HRB-4M,
2004 CNC
Plate Rolls

81" x 5/32" Cap.

WYSONG 36" Initial Pinch Plate Rolls
1998 **COMBINATION** Bench Top 42"
Finger Brake, 39" Initial Pinch Plate
Rolls, Dies

MISC. FABRICATING

AMADA M3060 Squaring Shear, s/n
3060 0483 w/10' x .250" Capacity, Pro-
grammable Back Gauge, Squaring Arm,
Sheet Supports

HAEGER 824 Insertion press, s/n 522,
with 8 ton cap. 24" throat, 8" stroke,
Bowl feed, Tooling,

WHITNEY 609 Hydraulic Angle Iron
Shear, s/n 609-250-25719, 45 Ton Cap,
2-7/8" Stroke, 3" Die Cavity, 1/2" Blade,
11" Between Columns

LIEBERT 1060 Circle Shear, s/n A732,
w/60" Throat

MACHINE TOOLS

MAZAK QUICKTURN 10N CNC Lathe,
s/n 64556, w/MAZATROL CAM T-2 Con-
trol, 12" Swing, 22" Centers, 8" Chuck,
Tailstock, Chip Conveyor

MORI SEIKI SL4 CNC Lathe, s/n 496,
YASNAC Control, 12" 3-Jaw Chuck, 8
Station Turret, Tailstock, Chip Conveyor

HITACHI SEIKI VK45 CNC VMC, s/n
45065, FANUC OM Control, 6,000 RPM,
19" x 35" Table, 20 Station ATC, CAT 40

COLCHESTER MASTIFF 1400 Lathe,
21" Swing, 32" In The Gap, 80" Cen-
ters, 3-1/2" Spindle Bore, 1,400 RPM,
12" 3 & 4 Jaw Chucks

SOUTH BEND CL175B Tool Room Lathe
s/n 6695TKL13, 12" Swing, 36" Centers

BLANCHARD 18-30 Rotary Surface
Grinder, s/n 3845 w/30" Dia. Wheel,
18" Segmented Grind Stone, 36" Swing



CINCINNATI No.5 Press Brake, 135 Ton x 14' Overall



CINCINNATI No.5 Press Brake, 135 Ton x 12' Overall



PIRANHA/ALLSTEEL 65 Ton x 8' Press Brake



WYSONG 90-6 Press Brake



View Of Press Brake Dies

1999



STANDARD AB 250-12 CNC Press Brake



View Of **COMBINATION**
Brake/Roll And
Deburring Machine



View Of
ROUND0 &
WYSONG
Plate Rolls



AMADA M3060 Squaring Shear

10' x 1/4" Cap.



HAEGER 824 Insertion Press



WHITNEY 609 Hydraulic Angle Iron Shear



LIEBERT 1060 Circle Shear



MAZAK QUICKTURN 10N CNC Lathe



BLANCHARD 18-30 Rotary Surface Grinder



MORI SEIKI SL4 CNC Lathe



COLCHESTER MASTIFF 1400 Lathe

HEM H105A Automatic Horizontal Bandsaw, s/n 483996 w/7.5 HP, 14" x 14" Capacity

HABERLE HL4 12" Cut-Of Saw

GROB NS18, Bandsaw, s/n 11023, 18" Throat, Blade Weld/Grinder

ELB 10" x 24" Hydraulic Surface Grinder, w/Wheel Dresser, 10" x 24" Electro Mag. Chuck

GARDNER No. 1-1/2 Hand Feed Surface Grinder, s/n 570-4, 8" x 15" Mag. Chuck

MOORE #1 Jig Grinder, s/n n/a, 10" x 16" Table, tooling

SOUTH BEND HRGD 3087-15-5 DEKA Twin Drill

CINCINNATI No.2 Horizontal Mill, s/n 4A2PIL-88, 12 "x 53"Table

(2) BRIDGEPORT Ram Type Turret Mills, 9" x 42" Table, Up To 4,200 RPM, (1) w/Power feed

(2) CLAUSING 2276 Floor Type Drill Press s/n 512643, 509822, Up To 2,000 RPM

SUNNEN MBB 1290 D Honing Machine s/n 12499, With Up To 800 RPM Spindle

(2) WILTON Lead Screw Multi-Tap Machines, s/n 703409, 19" x 24" T-Slotted Table

BROWN & SHARPE No.12 Plain Surface Grinder, s/n 502-12-311, 9-1/2" x 52" Table, 7.5 HP

SOLBERGA 4 Head Drill Unit, (2) M1735 Heads, (2) Rockwell Heads, 24" x 79" Table

WELDING DEPT.

ACRO APPA 2-12, 200 KVA Press Type Spot Welder, s/n M2318 w/22"Throat, Radiator, Technitron Controller

FEDERAL P2-12A Dress Type Spot Welder, s/n 888 w/ 150 KVA, 17" Throat

BANNER OPS-150, 150 KVA Pedestal Type Rotary Seam Welder, s/n 1812 w/18" Throat



HEM H105A Automatic Horizontal Bandsaw



MILLER SSW-2040 ATT. 20KVA Press Type Resistance Spot Welder

2 Available



ACRO APPA 2-12, 200 KVA Press Type Spot Welder



BANNER AND TAYLOR WINFIELD Rotary Seam Welders

TAYLOR WINFIELD MSUB-36-UKD 100 KVA Pedestal Type Rotary Seam Welder, s/n 50527, 36" Throat

ACME 3-36-75 Spot Welder, s/n 11753, w/ 75 KVA, 36" Throat, ENTRON Control, Radiator

FALSTROM FPS 50/24 50 KVA Press Type Spot Welder, s/n 11823013, with 2" Throat, Radiator, ENTRON Controls

BANNER 2SPQ75A18 50 KVA Rocker Type Spot Welder w/31" Throat, Radiator, TECHNITRON Control

THOMPSON 50 KVA Press Type Spot Welder, s/n n/a, with 17" Throat, Technitron Controller, Radiator

BANNER SPQ50, 50 KVA, Spot Welder, 33" Throat, Radiator

(2) BANNER SPQ 30 30KVA Spotwelder, s/n 324, n/a w/40" Throat, WELDTRONIC WT500 Control, Radiator

(2) MILLER SSW-2040 ATT. 20KVA Press Type Resistance Spot Welders, s/n KG241081, KG214079, w/18" Throat, 4.25" Gap

LINCOLN IDEALARC PURSE POWER 500 500 AMP Mig Welder

MILLER DELTAWELD 452 Mig Welders

MILLER DELTAWELD 450, 451 Mig Welders

(3) LINCOLN IDEALARC R3S400, 400 AMP Mig Welder

PANASONIC HM350 Dip Pulse Mig Welder, 350 AMP w/Wire Feed

AIRCO 3A/DDR 300 AMP Arc Welder

LINCOLN R35325 325 AMP Mig Welder

MILLER MC300 VS Mig Welder

LINCOLN POWERWAVE C300 Tig Welder, 300 AMP, Digital Controls

LINCOLN CV305 Mig Welder, 300 AMP Mig Welder, w/LF72 Wire Feed, Digital Control

(2) MILLER MICROWAVE 250 Tig Welder, Gun, Radiator

THERMAL DYNAMICS LM 300 Portable Plasma Cutter

PLASMARC PCM70 Portable Plasma Cutter

MILLER MILLERMATIC 250 Mig Welder

UNIQUE 18" Rotary Positioner, w/Mig Welders, wire feeds Seam Weld

UNIQUE 18" Turning Rolls Rotary Positioner

BUG O SYSTEMS BUGO 325 Auto Pipe Cutter
Also: **WELDSALE 4' x 8' Acorn Tables, Heavy Duty Tables, Clamps, Curtains, Rod, Wire, Masks Gloves Etc.**

PRESS DEPARTMENT

HAMILTON 4019 1000 Ton Straight Side Press, 19-3/4 Shut Height, 14" Stroke, 6" Adj., 40" x 54" Bed, w/6" T-Slot Bolster



WILTON Lead Screw Multi-Tap Machines, SOLBERGA 4 Head Drill Unit, And Drills



UNIQUE 18" Rotary Positioner W/Seam Weld



UNIQUE 18" Turning Rolls Rotary Positioner W/Seam Weld
WELDSALE 4' x 8' Acorn Table

This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.



View Of Spot Welders



View Of Mig/Tig Welders

30 Available



HAMILTON 4019 1000 Ton Straight Side Press



BLISS S2-800-106 Straight Side Press



BLISS #30, 200 Ton Gap Press



H.P.M. CU-Z 250 Ton Hydraulic Fast Traverse Draw Press

HAMILTON 1000 Ton Straight Side Press, 54" x 124" Bed, s/n n/a, 878, LINK LOGIC Brake Monitor, Light Curtain

CLEVELAND 8K-800, 800 Ton, 4 Post Press, s/n 10846BT, 36" x 41" Bed, 12" Shut Height, 6" Stroke, 1/2" ADJ, 32 SPM, 10" Windows

BLISS S2-800-106 Straight Side Press, s/n T-33943-1950, 106" x 60" Bed, 20" Windows

MINSTER 40 E9, 400 Ton Straight Side Press, s/n 40H95972, w/18" Shut Height, 6" Adj., 6" Stroke, 48" x 36" Bed, 24" Windows

H.P.M. CU-Z 250 Ton Hydraulic Fast Traverse Draw Press, s/n 44-405, 250 Ton Capacity, 24" Maximum Ram Travel, 36" x 48" Bed

(2) **BLISS** #30, 200 Ton Gap Press, s/n H-54229, n/a, w/28.5" Shut Height, 4-1/2" Adj., 8" Stroke, 32" x 53.5" Bed

BLISS 200 Ton OBI Press, s/n H61797HP47220, 28" x 38" Bed

VERSON 772-SP, Straight Side Press, s/n 14875 w/180 Ton Cap., 10" Stroke, 21" Shut Height, 4" Adj. 72" x 36" Bed, 18 SPM, Die Curtains, 18' Windows

MINSTER 40-6-1/2 150 Ton Straight Side Press, s/n 406-1/2-2600, 27" x 46" Bed, 14" Windows

(2) **MINSTER** No. 9 OBI Press, s/n 9-6159, 9-2339 w/113 Ton Cap., 6" Stroke, 3-1/2" Adjustment, 28" x 45" Bed

WARCO 100-2-72C Straight Side Press, 72" x 36" T-slot Bed for Whistler Tooling, 100 Ton, Cap., s/n 461481, 40 SPM, 3" Stroke, 3" ADJ., 10' Windows

WHISTLER Adjustable Punch Die Tooling

USI CLEARING 75 Ton A/C OBI Press, s/n 54-7138 w/6" Stroke, 17.5" Shut Height, 3" Adj. 35-70 Strokes, Per Min., 38" c 42" Bed

(2) **JOHNSON** 55 55 Ton A/C OBI Press, 36" x 31" Bed

BLISS 60 Ton & **JOHNSON** #4 50 Ton OBI presses

HANNIFIN F101-22X-PRX3, 10 Ton Hydraulic Press, s/n F48093-2

COILMATIC XHF 20" 3 Roll Over 4 Feeder, s/n 78-21-40000

LITTELL CC60 Coil Cradle 312 Straightener, 6,000 Lbs x 12" Capacity, s/n 70518-62



VERSON 772-SP 180 Ton, Straight Side Press



HANNIFIN F101-22X-PRX3, 10 Ton Hydraulic Press



USI CLEARING 75 Ton A/C OBI Press



WARCO 100-2-72C Straight Side Press, **WHISTLER** Adjustable Punch Die Tooling



LITTELL CC60 Coil Cradle 312 Straightener



PORTAGE 96A Layout Machine



STARRETT RAPID CHECK RCS4028-18 CMM

AIR FEEDS INC. BAF – 5 Air Feeder, S/N 810522, With 12" X 30" Cap.

Large Quantity of Die Shoes, Jigs, Clamp Tooling, Bars Etc

Hydraulic Shop Presses, Arbor Presses

LITTELL No. 60-30 6,000 LB Uncoiler

MISC. MACHINERY

Drill Presses, Bench Grinders, Hand Electric & Pneumatic Hand Tools, Vertical Band Saws, Multi Drills, Parts Washers, Cut-Off Saws, Sanders, Hydraulic Power Packs, Tapping Arms, Deburring Tumbler, Large Quantity of Die Shoes and Jigs Etc

INSPECTION DEPT.

PORTAGE 96A Layout Machine, s/n 8665, 80" x 140" Table, w/Extra 80" x 70" Riser, 98" Column

STARRETT RAPID CHECK RCS4028-18 CMM, s/n H-885, 3 Axis DRO, 33" x 66" Drilled & Tapped Table, 21" Under Rail, RENISHAW PH8 Probe

ROCKWELL 3TY Hardness Tester, s/n 197 Also: Large Quantity Of Inspection Equip. Including, Verniers, Micrometers, Block, Pin, Thread Gauges, Surface Plates, DETROIT PT, Force Test Mach.

CRANES

ZENAR 20 Ton x 50' Approx. Double Girder Bridge Crane, s/n 3216

(2) **NISSEN** 10 Ton Double Girder x 60' Approx, s/n 231 A, 231 E

ZENAR 10 Ton Single Girder. Top Running x 35' 10-1/2" Span, s/n 4397 (Needs Rope),

ALLSTATE 5 Ton D.G x 36' Bridge Crane 135' Long Approx x 15' W, Overhead Bridge Trolley System w/(4) 1/2 Bridges & Air Hoists

SPANCO 2 Ton Portable A Frame Gantry w/ 2 Ton & .5 ton Air Hoists x 25'span

Large Quantity Of Stackable Wire, Corrugated Metal, Tote Bins

PAINT LINE

Consisting Of:

60" x 84" Openings x 200' long, Wash, Dry, Touch-Up, 100's Feet Overhead Conveyor, Burn-Off Oven 12' x 14' x 10'.

Also Paint Pots, Guns, Hooks, Chemicals, Paint

FACTORY EQUIPMENT

SULLAIR 20/16-100L ACAC 100 HP Rotary Screw Air Compressor, s/n 003-82055

SULLAIR 50 HP Rotary Screw Air Compressor

GARDNER DENVER 30 H.P Piston Type Air Compressor

2000 **INGERSOLL-RAND** TM600 Refrigerated Air Dryer



Large Quantity Of Inspection Equipment



ZENAR 20 Ton x 50' Crane



NISSEN 10 Ton Double Girder x 60'



View Of Compressors



INGERSOLL-RAND TM600 Refrigerated Air Dryer



View Of Dies & Jigs



Large Qty. Of Scrap Available



FALLS PRODUCTS 121 Deburring Machine



View Of Factory Equipment



View Of Raw Material & Steel Inventory

(2) WORTHINGTON 100 HP Air Compressor, Tanks

FAIRBANKS 20,000 LB Floor Scale
Also: FALLS PRODUCTS 121 Deburring Machine. S/N 3131

Machine Tool Accessories, Vises, TROYKE Rotary Table, Collets, Tool Holders, Perishable Tooling, Including; Drills, Reamers, Taps, Carbide Inserts, Tool Holders, Clamping, Hardware, LISTA Tooling Cabinets, Benches, Shelving, Adjustable Pallet Racking, Heavy Duty Die Racks, Soft Jaw Clamps, Dumping Scrap Hoppers, Pneumatic Retractable Hose Reels, Weld Tables, Motors, Personnel Carts, Fans, Slings, Chains, Motors, Electrical, Hardware & Fittings, Rolling Shop Ladders, Portable A-Frame Hoists, Smog Hogs, Die Carts, Machine Jacks, Platform/Floor Scales, Factory Shop Offices, Shop Vacs, Jib Hoists, Cranes, Vacuum Sheet Lifters, Scissor Tables, Twin Cantilever Storage Racks, Irg qty of Copper and Aluminum Buss Duct, Lawnmowers, Snow Blowers, Lights, Gas Heaters

Also: Office Furniture, C/O Desks, Credenzas, Bookcases, Filing Cabinets, Chairs, Copiers Tables, Safe, Etc.

RAW MATERIAL:

STEEL INVENTORY: 1/4, 7GA, 10, 12, 14, 16, 18, GA. Sheets, (4'x8'), & Sheet Cut-Offs, Hot Rolled, SS, Mesh & Cut Offs; Bar, Tube, Angle, Round, Flat, Inventory, **Large Qty of Scrap.**



TERMS OF SALE

Payment: All payments must be in Cash, Certified Funds, Wire Transfers, or Company Checks, which must be accompanied with a bank letter guaranteeing irrevocable payment to Infinity Asset Solutions Inc.

All Online bidders must register on Bidspotter by 5pm Monday December 15.

A 15% buyers fee will be added to all onsite purchases (18% Online).

A \$500 refundable security deposit is required upon onsite registration (\$2,000 Online).

A 25% deposit is required at time of purchase, balance due by 4pm Wednesday December 17, 2014. NO EXCEPTIONS.

All goods are sold "As Is, Where Is", ALL SALES ARE FINAL. All subject to prior sale. Complete terms and conditions including removal procedures, are available on our website, will be posted at the auction and will be provided at the time of registration.

This brochure is meant merely as a guide. Infinity Asset Solutions makes no guarantee, expressed or implied, as to the accuracy of the information in this brochure. Buyers should inspect the goods beforehand to satisfy themselves.

REMOVAL TIMES

Small items by December 19, 2014. Large items by Friday January 9, 2015.

Hours: Monday – Friday between 8 am – 4 pm. No items may be removed during auction. NO EXCEPTIONS.

DIRECTIONS: To 401 Madison Street, Beaver Dam, Wisconsin 53916

From Madison's Dane County Regional Airport (Approx: 45mins): Head North on International Lane, Turn Left onto Abderson St., Turn Right onto N.

Stoughton Rd., Turn Left onto US-151 N/E Wasington Ave., Take exit toward US-151 BUS, Turn left onto US-151 BUS. Destination will be on the Right.

John Sharpe Wisconsin Auctioneers License # 2073-52

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INDUSTRIAL AUCTIONEERS ASSOCIATION



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